



杰创·东方
JCDOFAMA



直列式铝、铝合金线大拉机

Straight-line Aluminium & Alloy Rod Breakdown Machine



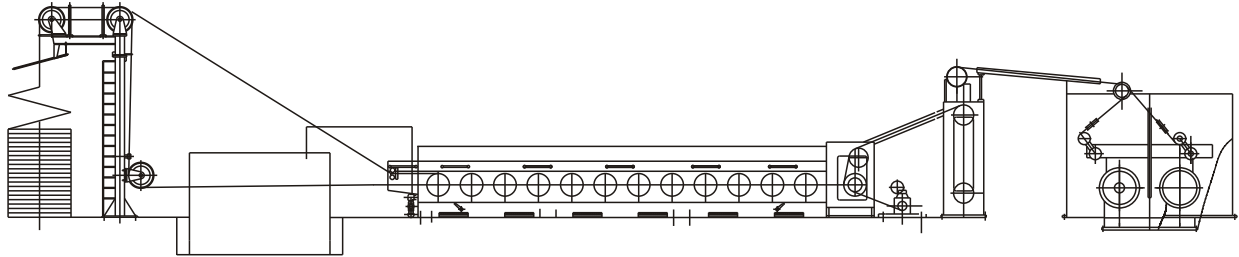
- ◆ 卧式单列9-13组拉线轮式结构，穿线操作方便
In horizontal and tandem 9-13 single step capstans, easy for threading wire
- ◆ 双电机驱动，可实现快速换模
Finishing capstan separated driven for quick die-change.
- ◆ 浸没式拉线模可保证线材有效的冷却和润滑
Fully immersing dies to ensure an effective cooling and lubricating upon wires
- ◆ 采用双盘连续收线，整机自动化程度及生产效率高
Automatic dual spooler to realize a high degree of automation and a high efficiency
- ◆ 独特机构保证线头线尾压紧，满足绞线工艺要求
A unique mechanism is used for realizing the start and end of wire no-loose to meet the stranding process requirement
- ◆ 电脑控制线速度同步, 自动线模配列
MMI+PLC computer control of drawing speed synchronization and die schedule auto-arrangement
- ◆ 本机可配送连续退火机和型线收线机
Continuous annealer and profile wires take-up are available



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MLA GROUP MEMBER

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技术参数 Technical Data

名称 Description	参数 Specification
进线直径(Inlet wire dia.)	9.5-12 mm
出线直径(Outlet wire dia.)	2.1 - 4.7 mm
最高线速度(Max. linear speed)	25 m/s
最多拉伸道次(Max. drawing pass)	13
定速轮直径(Finish capstan dia.)	450 mm
最大模具尺寸(Max. dies' size)	φ53×35 mm
主电机(Main motor)	250 kW (315 kW)
定速轮电机(Motor for finish capstan)	55 kW (75 kW)
储线长度(Accumulating wire length)	5.3 m
储线张力(Accumulated wire tension)	400 N
最大收线速度(Max. take-up speed)	25 m/s
最大排线节距(MAX. traversing pitch)	6 mm/r
收线电机(Take-up motor)	2× 22 kW (30kW)
收线盘规格(Take-up bobbins)	PND500-630 (710) PND630-800
设备总重量(Total weight)	30000 Kg
设备总尺寸(Overall dimension)	24000×4400×4500 mm



拉丝主机 Full-dip Drawing Machine



储线装置 Accumulator



双盘收线机 Dual Spooler

★ 参数更改恕不通知 Technical modification reserved



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